

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 13.05.31	Job No.: ENG4105MAY	ADR Yes/No: Y	ADR Date: 13.05.17	ECN #: 13- 566
Product No.: D412-630		Created By: DW	Approved By: <i>[Signature]</i>	
Product Name: HELI-ACCESS-STEP		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	<i>[Signature]</i> 13/06/03
Production Manager / Coord.	Y	LL/MF	<i>[Signature]</i> 13-06-03
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	<i>[Signature]</i> 13.06.03
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	<i>[Signature]</i> 13/06/04
QC Coordinator	Y	ED	<i>[Signature]</i> 13/06/03
Customer Support	Y	SW/LM	<i>[Signature]</i> 13-06-03
Customer Technical Support	Y	MB/DS	<i>[Signature]</i> 13.06.03
Marketing	N	HM	

Reason for Change:
MAGNOBOND LOST ADHESION DUE TO BRITTLINESS. SCOTCH-WELD IS SUPERIOR AT MAINTAINING ADHESION.

Documents Affected:
REVISE D3562 TO REV. F
REVISE MDL-D412-630 TO REV. P

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DW	<i>D. Ventral Rev. P</i>	13.05.31
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.06.03 <i>[Signature]</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.06.03 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ		13.06.01 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		13.06.01 <i>[Signature]</i>
20	Red Decals required?	Y	KJ		13.06.01 <i>[Signature]</i>
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.06.03 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.06.03 <i>[Signature]</i>
24	Manufacturing Licensing Agreement Update	N			

Description / Action:
REF. PAR12-224, CUSTOMER REPORTED CORROSION DAMAGE ON FALCON AVIATION SERVICES PASSENGER FOLDING STEPS.
REVISE DRAWING D3562 TO CHANGE MAGNOBOND TO SCOTCH-WELD DP460

D412-630-033/-034 @ CHG 004 IF MADE W/ D3562 REV F.

ECN Verified & Complete: *[Signature]*

Date: 13/6/4